



## Product Advisory

## PA-662

DATE: 1/31/18

REVISED:

TO: Owners, Users, Dealers, and Installers

Models Affected: XT52, XT55, XT58, XT60, XT60/70, XTPro56, XTPro60, XTPro60/70

SUBJECT: Leveling rod interference

---

---

### Issue:

Some XT and XT Pro units (with extended life #80 leveling chain) could experience fiberglass insert bolt interference with a leveling rod due to leveling rod moving vertically during road travel. The leveling system must be inspected for wear or damage on the leveling rod. Wear on the leveling rod must be evaluated as instructed in the maintenance manual. **Excessive wear on a leveling rod may reduce the service life of the leveling rod.**

### Recommended action of Owner:

1. Inspect the leveling rods in the lower boom in the area shown below.

Inspect the leveling rods in the lower boom in this area



2. If contact is evident between the leveling rod and fiberglass insert bolt, turn bolt around so the head of the bolt is on the inside of the boom. Torque as stated in the manual.
3. If wear exceeds allowable as stated in the maintenance manual, order the appropriate leveling rod part number identified in the parts section of your manual for your units.
4. Terex Utilities recommends that you perform this action within 90 days of receipt of this bulletin or as stated in the Frequent and Periodic inspection interval shown in the manuals.
5. Always follow all inspection and maintenance requirements as specified in the manuals, including leveling system tension.



### **What Terex will do:**

Terex will provide a replacement leveling rod only for units with excessive wear, as described in the maintenance manual, due to leveling rod interference with fiberglass insert bolt. This warranty coverage will cover units that have been in service for 5 years or less and were manufactured before January 1, 2018.

**Dealers and Installers:** This bulletin is posted on the TEREX Utilities website. If an owner contacts you about this bulletin; contact TEREX Utilities, at 1-844-837-3948, for further instructions.

**Important:** Some of the affected units may be in rental fleets. Terex requires you to complete the bulletin on these units before renting, and to inform the renters of affected units within 10 days of receipt of this bulletin.

Terex and local industry standards (e.g. ANSI, CSA) requires that the purchaser of a Terex unit report to Terex the model and serial number of each machine and their contact information within 60 days of the sale. Terex requests the seller also provide the name, address, and telephone number of the new owner, Use the Owner Update Form in the manual to update the owner status of any of your machines.

Terex, OSHA and local industry standards require that the manufacturer's bulletins be completed. It is important for everyone to communicate this important information to all machine owners. If you require additional copies of this or have any questions, please contact TEREX Utilities at 1-844-837-3948.